

OTHER PROPERTIES & INSTRUCTIONAL INFORMATION

SUBSTRATE TEMPERATURE	The best temperature for tensioning Colorkote™ TC is between 50° to 100°F (10° to 35°C). Once tensioned, it will maintain its form without sagging between the temperatures -41° to 176°F (-42° to 80°C).
SMOOTH SURFACE	Colorkote™ TC surface is produced flat and smooth, which allows for minimized dirt settlement and proper graphic application.
ERADICATION & DECORATION PROCEDURES	Colorkote™ TC can be decorated by the following methods: <ul style="list-style-type: none"> • Eradication with Arlon's Eradicator or acetone <i>(Special Note: Use of other thinners will damage aqueous coating and void warranty! See Arlon's Eradication Procedure.)</i> • Pressure Sensitive Vinyl • Heat Transfer • Airbrushed onto eradicated areas (no specified warranty) • Spray Painted onto eradicated areas (no specified warranty)
HANDLING, PACKAGING & SHIPPING	When packaging, roll up on a minimum 3 in (76 mm) diameter inner core with graphics facing out. When shipping, use an appropriate, sure fitting, shipping core.
STORAGE	Colorkote™ TC should be stored in a cool, dry environment. Preferred temperature is 60° to 75°F (16° to 24°C) with maximum humidity level of 50%.
SHELF LIFE	2 years.
SIZES	Colorkote™ TC is available in 7 ft x 150 ft (2134 mm x 45.72 m) width with no seams. Custom seamed rolls are also available at any height.
SEAMING	Colorkote™ TC is seamed with a 1/16 in (16 mm) overlap with seaming tape welded to the back surface of the material by the aid of a RF seaming machine. <i>(Special Note: Arlon produces both eradicated and butt seams on a custom basis. An eradicated seam eliminates ink lines when white graphics are required over seamed areas). A butt seam can produce a slight white line between the seamed sections. This white line is acceptable after touch-up and at the normal viewing distance).</i>
PRE-CLEANING	If surface has to be cleaned, use a lint-free cloth moistened with a mixture of 1 part isopropyl alcohol to 1 part water. After cleaning use a dry lint-free cloth to remove any wet areas.
CLEANING	See Arlon's Cleaning Maintenance & Worldwide Warranty.
REPAIRS	Rips and cuts can be repaired with Arlon's Flexface Repair Kit or vinyl repair kit. The patch placed on the back of the Colorkote™ TC is practically invisible at a typical viewing distance.
WARRANTIES	Ten (10) years. Warranty may be extended in eradicated areas by applying EradaShield. For full warranty details, refer to Arlon's Worldwide Warranty Chart. The warranty will state the limitations and remedies.
SALES & TECHNICAL SUPPORT	For further information and literature relating to Colorkote™ TC, contact an Arlon Representative.

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