# SECTION 066400 - PLASTIC PANELING

# PART 1 - GENERAL

# 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

## 1.2 SUMMARY

- A. Section includes glass-fiber reinforced plastic (FRP) wall paneling and trim accessories.
- B. Related Sections:
  - 1. Division 06 Section "Rough Carpentry" for wood furring for installing plastic paneling.
  - 2. Division 10 Section "Wall and Door Protection" for corner guards installed over plastic paneling.

## 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Selection: For plastic paneling and trim accessories.

# 1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain plastic paneling and trim accessories from single manufacturer.
- B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - 1. Flame-Spread Index: 25 or less.
  - 2. Smoke-Developed Index: 450 or less.
  - 3. Testing Agency: UL.

# 1.5 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install plastic paneling until spaces are enclosed and weathertight and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

# PART 2 - PRODUCTS

## 2.1 PLASTIC SHEET PANELING

- A. General: Gelcoat-finished, glass-fiber reinforced plastic panels complying with ASTM D 5319 and having a Class A fire rating.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Crane Composites.; Glasbord Premium Wall Panels.
  - 2. Nominal Thickness: Not less than 0.075 inch.
  - 3. Surface Finish: Smooth .075.
  - 4. Color: White.

# 2.2 ACCESSORIES

- A. Trim Accessories: Manufacturer's standard two-piece, snap-on vinyl extrusions designed to cover edges of panels. Provide division bars, inside corners, and caps as needed to conceal edges.
  - 1. Color: Match panels.
- B. Adhesive: Provide Titebond Solvent-based FRP adhesive.
- C. Sealant: Single-component, mildew-resistant, neutral-curing silicone sealant recommended by plastic paneling manufacturer and complying with requirements in Division 07 Section "Joint Sealants."
  - 1. VOC Content: 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

# 3.2 PREPARATION

A. Remove loose or soluble paint, and other materials that might interfere with adhesive bond.

- B. Prepare substrate by sanding high spots and filling low spots as needed to provide flat, even surface for panel installation.
- C. Clean substrates of substances that could impair bond of adhesive, including oil, grease, dirt, and dust.
- D. Condition panels by unpacking and placing in installation space before installation according to manufacturer's written recommendations.
- E. Lay out paneling before installing. Locate panel joints to provide equal panels at ends of walls not less than half the width of full panels.
  - 1. Mark plumb lines on substrate at trim accessory locations for accurate installation.
  - 2. Locate trim accessories to allow clearance at panel edges according to manufacturer's written instructions.

# 3.3 INSTALLATION

- A. Install plastic paneling according to manufacturer's written instructions.
- B. Follow adhesive manufacturer's recommendations for appropriate height of adhesive bead left by trowel. Use a "crosshatch" type pattern. Make sure adhesive extends to all edges of the panel. Adhesive should be applied directly to the back of the FRP panel.
- C. Start in corner. Install one piece corner molding. Apply silicone sealant in molding. Slide panel into molding and withdraw 1/8" (3.2mm). This will provide the appropriate gap as recommended. Begin in corner nearest molding and with laminate roller begin rolling out towards the edge without the molding.
- D. Continue rolling down and out working your way across the panel away from the previously installed panel or initial molding to remove all trapped air.
- E. Install one piece division bar and caps or next molding by laying down bead of silicone sealant in molding and sliding onto the panel. Withdraw the molding 1/8" (3.2mm), again to provide proper spacing. The free edge of the molding may be tacked in place if preferred before installing the next panel.
- F. Repeat the process working in one direction across the ceiling.
- G. Apply silicone sealant in all moldings and around all panel edges, fasteners, and fixtures to provide a moisture proof installation.
- H. Remove excess sealant and smears as paneling is installed. Clean with solvent recommended by sealant manufacturer and then wipe with clean dry cloths until no residue remains.

## END OF SECTION 066400