TRACO
A DIVISION OF KAWNEER

Approved for Historic Preservation
Certificate of Appropriateness
Date: 04/12/16

Wrap Around Extruded Aluminum Exterior Panning

Straight Leg or Return Leg

Typical Head Panning Section (Straight Leg)

Functions	Benefits
Cover the exterior perimeter between the new window and the existing construction	Improve appearance, and conceal old lead paint and asbestos-filled sealant, if present
Provide a place to apply the perimeter sealant	Stop damaging water, and reduce air infiltration for heating and cooling savings

Suggested Installation Procedure (overview only)

1. Apply sealant to all four panning hooks.
2. Assemble and fasten the panning to the window perimeter.
3. Backseal the panning corner joints, and trim panning leg(s), if required.
4. Install window, with panning attached, in prepared opening.
5. Add snap trim to secure the window(s) to the existing construction.

Cautions (to assist with accessory selection and field labor calculations)

- Return-leg sizing: window sizes may have to be calculated from *masonry* (rather than interior) opening widths and heights to avoid losing the return leg via field trimming.
- Mullion types: only use vertical stack or horizontal offset stack mullions to join windows for tight mullion joints. Do not use 3-piece or expansion mullions.
- Field trimming: panning leg(s) may have to be field-trimmed to accommodate irregular existing exterior construction.
- Perimeter sealant: must be applied *after* the window assembly is installed. This may require removing sash or deglazing fixed windows to apply the sealant properly.

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WRAP AROUND PANNING

Assembly 1 of 3

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TYPICAL WRAP AROUND PANNING ASSEMBLY

(WINDOW NOT SHOWN FOR CLARITY)

ASSEMBLY PROCEDURE:

1. REMOVE SASH FROM TRACO WINDOW AND LAY WINDOW FRAME DOWN ON PADDED SURFACE WITH EXTERIOR FACE UP.
2. TRIM WINDOW JAMB BULB WEATHERSTRIP TO EXACT JAMB LENGTH.
3. JAMB PANS: APPLY SEALANT IN PANNING HOOK AND APPLY TO FRAME JAMBS WITH LOWER ENDS EVEN WITH LOWER END OF FRAME JAMBS.
4. HEAD PAN: APPLY SEALANT IN PANNING HOOK, SLIDE OVER FRAME HEAD AND SCREW PAN CORNERS TOGETHER.
5. SILL PAN APPLY SEALANT IN PANNING HOOK, SLIDE OVER FRAME SILL AND SCREW PAN CORNERS TOGETHER.
6. APPLY SCREWS THRU PANNING HOOK AND WINDOW FRAME TO SECURE PAN TO WINDOW. (MINIMUM ONE PER SIDE)
7. BACKSEAL ALL FOUR ASSEMBLED PAN CORNERS.

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WRAP AROUND PANNING

Assembly 2 of 3

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"U" HEAD/JAMB PANNING
U (HEAD)

"C" SILL PANNING
C (SILL)

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WRAP AROUND PANNING

Assembly 3 of 3

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"U" HEAD/JAMB PANNING
U (JAMB)

"U" HEAD/JAMB PANNING
U (JAMB)

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WRAP AROUND PANNING

Half Scale Sections

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"V" RETURN HEAD/JAMB PANNING
VR

"E2" HEAD/JAMB PANNING
E2

"CC" HEAD/JAMB PANNING
CC

"JJ" HEAD/JAMB PANNING
JJ

"AA" HEAD/JAMB PANNING
AA

"IR" HEAD/JAMB PANNING
IR

"N" HEAD/JAMB PANNING
N

"BN" HEAD PANNING
BN

"TT" HEAD/JAMB PANNING
TT

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Half Scale Sections

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"HT" SILL PANNING
HT (SILL)

"D" SILL PANNING
D (SILL)

"B" SILL PANNING
B (SILL)

"E" SILL PANNING
E (SILL)

"E" MODIFIED SILL PANNING
EM (SILL)

"NF" SILL PANNING
NF (SILL)

"EB" SILL PANNING
EB (SILL)

"K" SILL PANNING
K (SILL)

"KK" SILL PANNING
KK (SILL)