



| BEAM CONNECTION SCHEDULE |
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35K

25K

70K

230

| TION | MIN No. BOLTS - ONE SIDED CONNECTION | MIN No. BOLTS - TWO SIDED CONNECTION | |
|----------|---|---|--|
| | 2 | 2 | |
| | 2 | 2 | |
| 50 48 | 2 | 2 | |
| 45 | 4 | 3 | |
| 3_ | 4 | 3 | |
| J | 5 | 4 | |
| 4 | 2 | 2 | |
| | 6 | 5 | |
| | | | |

1. SIMPLE SHEAR CONNECTIONS SHALL BE SELECTED FROM THE AISC "MANUAL OF STEEL CONSTRUCTION-ALLOWABLE STRESS DESIGN, LATEST EDITION" USING THE ABOVE REFERENCED REACTIONS AND CRITERIA. REACTIONS INDICATED ARE UNFACTORED (SERVICE LEVEL LOADS). <u>MORE BOLTS THAN REFERENCED IN THE</u> <u>"MINIMUM" SECTIONS ABOVE MAY BE REQUIRED FOR LOAD REQUIREMENTS.</u> 2. CONNECTIONS ARE SUBJECT TO REVIEW ON THE STEEL SHOP DRAWINGS.

3. ALL BOLTS SHALL BE A325 OR A490 FOR SIMPLE SHEAR CONNECTIONS, MIN 3/4"Ø. MINIMUM WELD SIZE SHALL BE 5/16". AT 3/4"Ø BOLTS, MINIMUM MATERIAL SIZE FOR PLATES OR ANGLES SHALL BE 3/8". 4. ONE SIDED CONNECTIONS INCLUDE SINGLE PLATES AND SINGLE ANGLE CONNECTIONS.

5. TWO SIDED CONNECTIONS INCLUDE DOUBLE ANGLE AND END PLATE CONNECTIONS.



