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SECTION 16452

GROUNDING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. Division-16 Basic Materials and Methods sections apply to work of this section.
- C. Requirements of this section apply to all electrical grounding and bonding work required for the installing of the service entrance, panelboards and all other electrical equipment indicated on the drawings.

1.2 SUMMARY

- A. Extent of electrical grounding and bonding work is indicated by drawings and schedules and as specified herein. Grounding and bonding work is defined to encompass systems, circuits, and equipment.
- B. Applications of electrical grounding and bonding work in this section includes, but is not limited to:
  - 1. Interior metal piping.
  - 2. Underground metal piping.
  - 3. Underground metal structures.
  - 4. Metal building frames.
  - 5. Electrical power systems.
  - 6. Grounding electrodes.
  - 7. Raceways.
  - 8. Service equipment.
  - 9. Enclosures.
  - 10. Equipment.
  - 11. Telephone entrance.
- C. Refer to other Division-16 sections for wires/cables, electrical raceways, boxes and fittings, and wiring devices which are required in conjunction with electrical grounding and bonding work.

1.3 QUALITY ASSURANCE

- A. Manufacturer's Qualifications: Firms regularly engaged in manufacture of grounding and bonding products, of types, and ratings required, and ancillary grounding materials, including stranded cable, copper braid and bus, grounding electrodes and plate electrodes,

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and bonding jumpers whose products have been in satisfactory use in similar service for not less than 5 years.

- B. Installer's Qualifications: Firm with at least 3 years of successful installation experience on projects with electrical grounding work similar to that required for project.
- C. Codes and Standards:
  - 1. Electrical Code Compliance: Comply with applicable local electrical code requirements of the authority having jurisdiction, and NEC (specifically Article 250) as applicable to electrical grounding and bonding, pertaining to systems, circuits and equipment.
  - 2. UL Compliance: Comply with applicable requirements of UL Standards No.'s 467, "Electrical Grounding and Bonding Equipment", and 869, "Electrical Service Equipment", pertaining to grounding and bonding of systems, circuits and equipment. In addition, comply with UL Std 486A, "Wire Connectors and Soldering Lugs for Use with Copper Conductors." Provide grounding and bonding products which are UL-listed and labeled for their intended usage.
  - 3. IEEE Compliance: Comply with applicable requirements and recommended installation practices of IEEE Standards 80, 81f 141 and 142 pertaining to grounding and bonding of systems, circuits and equipment.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide grounding and bonding products of one of the following (for each type of product):
  - 1. Adalet-PLM Div; Scott Fetzer Co.
  - 2. Burndy Corporation.
  - 3. Cadweld Div; Erico Products Inc.
  - 4. Crouse-Hinds Div; Cooper Industries.
  - 5. Eagle Electric Mfg Co.
  - 6. Ideal Industries, Inc.
  - 7. Joslyn Corporation.
  - 8. Okonite Company.
  - 9. OZ Gedney Div; General Signal Corp.
  - 10. Thomas and Betts Corp.
  - 11. Harger

### 2.2 GROUNDING AND BONDING

- A. General: Except as otherwise indicated, provide all electrical grounding and bonding systems required; with assembly of materials, including, but not limited to, cables/wires, connectors, solderless lug terminals, grounding electrodes, bonding jumper braid, surge

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arresters, and additional accessories needed for a complete installation. Where more than one type component product meets indicated requirements, selection is Installer's option. Where materials or components are not indicated, provide products which comply with NEC, UL, and IEEE requirements and with established industry standards for those applications indicated.

- B. Conductors: Unless otherwise indicated, provide electrical grounding conductors for grounding system connections that match power supply wiring materials and are sized according to NEC Articles 250-94 and 250-95.
  - 1. All equipment grounding conductors shall be insulated copper with green jacket or green with yellow stripe.
  - 2. Conduits and MC type cable jackets shall not be used in lieu of dedicated grounding conductors. All feeders shall have a separate dedicated grounding conductor.
- C. Bonding Plates, Connectors, Terminals and Clamp: Provide electrical bonding plates, connectors, terminals, lugs and clamps as recommended by bonding plate, connector, terminal and clamp manufacturers for indicated applications.
  - 1. Grounding Electrodes:
    - a. Grounding Electrodes: Copper plated, 5/8" dia. by 10 feet.
    - b. Drive rod vertically so top is 2'-0" minimum below finished grade.
- D. Electrical Grounding Connection Accessories: Provide electrical insulating tape, heat-shrinkable insulating tubing, welding materials, bonding straps, as recommended by accessories manufacturers for type service indicated.
- E. Field Welding: Comply with AWS Code for procedures, appearance, and quality of welds; and for methods used in correcting welding work. All exterior connections shall be performed using an approved exothermic process,

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine areas and conditions under which electrical grounding and bonding connections are to be made and notify Architect in writing of conditions detrimental to proper completion of work. Do not proceed with work until unsatisfactory conditions have been corrected in a manner acceptable to Installer.

#### 3.2 INSTALLATION OF ELECTRICAL GROUNDING AND BONDING SYSTEMS

- A. General: Install electrical grounding and bonding systems as indicated, in accordance with manufacturer's instructions and applicable portions of NEC, NECA's "Standard of Installation", and in accordance with recognized industry practices to ensure that products comply with requirements.

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- B. Coordinate with other electrical work as necessary to interface installation of electrical grounding and bonding system work with other work.
- C. Weld grounding conductors to underground grounding electrodes.
- D. Ground electrical service system neutral at service entrance equipment to grounding electrodes.
- E. Connect together system neutral, service equipment enclosures, exposed noncurrent carrying metal parts of electrical equipment, metal raceway systems, grounding conductor in raceways and cables, receptacle ground connectors, plumbing systems, and any other metal piping systems.
- F. Terminate feeder and branch circuit insulated equipment grounding conductors with grounding lug, bus, or bushing.
- G. Connect grounding electrode conductors to 1-inch diameter, or greater, metallic cold water pipe using a suitably sized ground clamp. Provide connections to flanged piping at street side of flange.
- H. Tighten grounding and bonding connectors and terminals, including screws and bolts, in accordance with manufacturer's published torque tightening values for connectors and bolts. Where manufacturer's torquing requirements are not indicated, tighten connections to comply with tightening torque values specified in UL 486A to assure permanent and effective grounding.
- I. Install braided type bonding jumpers with code-sized ground clamps on water meter piping to electrically bypass water meters and backflow preventers.
- J. Route grounding connections and conductors to ground and protective devices in shortest and straightest paths as possible to minimize transient voltage rises.
- K. Apply corrosion-resistant finish to field-connections, buried metallic grounding and bonding products, and places where factory applied protective coatings have been destroyed, which are subjected to corrosive action.

3.3 FIELD QUALITY CONTROL

- A. Upon completion of installation of electrical grounding and bonding systems, test ground resistance with ground resistance tester. Where tests show resistance-to ground is over 25 ohms, take appropriate action to reduce resistance to 25 ohms, or less, by driving additional ground rods; then retest to demonstrate compliance.

END OF SECTION