SECTION 05310 – *ADDED ADDENDUM 1.4*

STEEL DECK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Composite floor deck.

B. Related Sections include the following:

1. Division 3 Section "Cast-in-Place Concrete" for concrete fill and reinforcing steel.

1.3 SUBMITTALS

A. Product Data: For each type of deck, accessory, and product indicated. Include structural data as required to verify compliance with structural requirements.

B. Shop Drawings: Show layout and types of deck panels, anchorage details, reinforcing channels, recessed sump pans, deck openings, special jointing, accessories, and attachments to other construction.
1. Provide a layout drawing indicating spacing for shear connectors for composite slabs. Show spacing coordinated with layout of steel deck ribs.

C. Welding Certificates: Copies of certificates for welding procedures and personnel.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: An experienced installer who has completed steel deck similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.

B. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel," and AWS D1.3, "Structural Welding Code--Sheet Steel."

C. AISI Specifications: Calculate structural characteristics of steel deck according to AISI's "Specification for the Design of Cold-Formed Steel Structural Members."

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.

B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

1.6 COORDINATION

A. Coordinate steel deck installation with work of other trades. In as much as possible, install steel deck before the installation of perimeter wall systems. Provide additional temporary horizontal bracing when steel deck installation cannot precede perimeter wall installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Steel Deck:

a. BHP Steel Building Products USA Inc.
b. Consolidated Systems, Inc.
c. Epic Metals Corp.
d. Marlyn Steel Products, Inc.
e. Nucor Corp.; Vulcraft Div.
f. Roof Deck, Inc.
g. United Steel Deck, Inc.
h. Verco Manufacturing Co.
i. Wheeling Corrugating Co.; Div. of Wheeling-Pittsburgh Steel Corp.

2.2 COMPOSITE FLOOR DECK

A. Composite Steel Floor Deck: Fabricate panels, with integrally embossed or raised pattern ribs and interlocking side laps, to comply with "SDI Specifications and Commentary for Composite Steel Floor Deck," in SDI Publication No. 30, the minimum section properties indicated, and the following:

1. Galvanized Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade 33 (230), G60 (Z180) zinc coating.
2. Profile Depth: 2 inches (51 mm).
3. Design Uncoated-Steel Thickness: 0.0474 inch (1.20 mm).
4. Span Condition: Triple span or more.
5. Side Laps: Overlapped.

2.3 ACCESSORIES

A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.

B. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 (4.8 mm) minimum diameter.

C. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.

D. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), not less than 0.0359-inch (0.91-mm) design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.

E. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), of same material and finish as deck, and of thickness and profile indicated, or if not indicated, recommended by SDI Publication No. 30 for overhang and slab depth.

F. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck, unless otherwise indicated.

G. Weld Washers: Uncoated steel sheet, shaped to fit deck rib, 0.0598 inch (1.52 mm) thick, with factory-punched hole of 3/8-inch (9.5-mm) minimum diameter.

H. Recessed Sump Pans: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck, with 3-inch- (76-mm-) wide flanges and level recessed pans of 1-1/2- inch (38-mm) minimum depth. For drains, cut holes in the field.

I. Shear Connectors: ASTM A 108, Grades 1010 through 1020 headed stud type, cold-finished carbon steel, AWS D1.1, Type B, with arc shields.

J. Galvanizing Repair Paint: ASTM A 780.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

3.2 INSTALLATION, GENERAL

A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 30, manufacturer's written instructions, and requirements in this Section.

B. Locate decking bundles to prevent overloading of supporting members.

C. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-laps.

D. Place deck panels flat and square and fasten to supporting frame without warp or deflection.

E. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to decking.

F. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of decking, and support of other work.

G. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.

3.3 FLOOR DECK INSTALLATION

A. Fasten floor deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated and as follows:

1. Weld Diameter: 5/8 inch (16 mm), nominal.
2. Weld Spacing: Weld edge ribs of panels at each support. Space additional welds 12 inches (305 mm) apart.

3. Where shear connectors are welded through steel floor deck, shear connector welds can serve as deck welds.

B. Side-Lap Fastening: Fasten side laps of panels between supports, at intervals not exceeding the lesser of 1/2 of the span or 36 inches (910 mm), and as follows:

1. Mechanically fasten with self-drilling No. 10 (4.8-mm-) diameter or larger carbon-steel screws.

C. Perimeter Edge Fastening: Fasten perimeter edges of the floor deck, parallel to the deck span, with 5/8 inch (16 mm) diameter puddle welds at 12 inches on center unless otherwise specified on the Drawings.

D. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:

1. End Joints: Butted.

E. Shear Connectors: Weld shear connectors through deck to supporting frame according to AWS D1.1 and manufacturer's written instructions. Butt end joints of deck panels; do not overlap. Remove and discard arc shields after welding shear connectors.

F. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure according to SDI recommendations, unless otherwise indicated.

G. Floor Deck Closures: Weld steel sheet column closures, cell closures, and Z-closures to deck, according to SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of decking. Weld cover plates at changes in direction of floor deck panels, unless otherwise indicated.

3.4 FIELD QUALITY CONTROL

A. Testing: Owner will engage a qualified independent testing agency to perform field quality-control testing.

B. Field welds will be subject to inspection.

C. Shear connector stud welds will be inspected and tested according to AWS D1.1 for stud welding and as follows:

1. Shear connector stud welds will be visually inspected.
2. Bend tests will be performed if visual inspections reveal less than a full 360-degree flash or welding repairs to any shear connector stud.
3. Tests will be conducted on additional shear connector studs if weld fracture occurs on shear connector studs already tested according to AWS D1.1.

D. Testing agency will report test results promptly and in writing to Contractor and Architect.

E. Remove and replace work that does not comply with specified requirements.

F. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

3.5 REPAIRS AND PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05310