

SECTION 05 31 00 – METAL DECKING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. The drawings and general conditions of the contract including General and Supplementary Conditions and other Division 1 Specification sections apply to work of this section.
- B. Examine all other sections of the Specifications for requirements which affect work of this Section whether or not such work is specifically mentioned in this Section.
- C. Coordinate work with that of all trades affecting or affected by work of this Section. Cooperate with such trades to assure the steady progress of all work under the Contract.

1.02 DESCRIPTION OF WORK

- A. Extent of metal floor and roof deck is shown on the drawings and includes type VL composite floor deck, roof deck, cell closures, end plates, pour stops with vertical leg return lip, welding washers, and sump plates or pans.

1.03 RELATED WORK

- 1. Section 05 12 00 - Structural Steel
- 2. Section 05 21 00 – Open Web Steel Joists
- 3. Section 05 50 00 – Metal Fabrications

1.04 QUALITY STANDARDS

- A. Codes and Standards: Comply with provisions of the following codes and standards, except where more stringent requirements are indicated or specified:
 - 1. AISI "Specification for the Design of Cold Formed Steel Structural Members".
 - 2. AWS D1.1 "Structural Welding Code" - Steel
 - 3. AWS D1.3 "Structural Welding Code" - Sheet Steel
 - 4. Steel Deck Institute (SDI) " Design Manual for Floor Decks and Roof Decks".
 - 5. "Code of Federal Regulations, Part 1926" per the Occupational Safety and Health Administration (OSHA), Department of Labor (Latest Revision).
- B. Qualification of field welding: Qualify welding process and welding operators in accordance with AWS D1.1 "Standard Qualification Procedure."

1.05 SUBMITTALS

- A. Unless otherwise specified, submittals required in this section shall be submitted for review. Submittals shall be prepared and submitted in accordance with this section and Division 1.

- B. General Contractor shall submit a Submittal Schedule to the engineer within 30 days after they have received the Owner's Notice to Proceed.
- C. All submittals shall be reviewed and returned to the Architect within 10 working days.
- D. Incomplete submittals will not be reviewed.
- E. Submittals not reviewed by the General Contractor prior to submission to the Engineer will not be reviewed. Include on the submittal statement or stamp of approval by Contractor, representing that the Contractor has seen and examined the submittal and that all requirements listed in Division 1 have been complied with.
- F. Engineer will review submittals a maximum of two review cycles as part of their normal services. If submittals are incomplete or otherwise unacceptable and re-submitted, General Contractor shall compensate Engineer for additional review cycles.
- G. Product Data: Submit manufacturer's specifications and installation instructions for each type of decking and accessories. Include manufacturer's certification as may be required to show compliance with these specifications.
- H. Shop Drawings:
 - 1. Shop Drawing Review: Electronic files of structural drawings **will not** be provided to the contractor for preparation of shop drawings.
 - a. Submit detailed drawings showing layout and types of deck panels, galvanizing, shop paint, anchorage details, and conditions requiring closure panels, supplementary framing, sump pans, cant strips, cut openings, special jointing, and all other accessories. Conformance of the Shop Drawings to the Contract Drawings remains the responsibility of the General Contractor. Engineer's review in no way relieves the General Contractor of this responsibility. Submit one print and one reproducible. Print will be reviewed and a reproducible will be returned to Contractor for printing and distribution. Multiple copies will not be marked by Engineer.
 - b. Shop drawings will not be reviewed as partial submittals. A complete submittal shall be provided and shall include; erection and piece drawings. Incomplete submittals will not be reviewed.
 - I. LEED Documentation: Refer to paragraph 1.07 of this section and Section 01 81 13.

1.06 DELIVERY, STORAGE AND HANDLING:

- A. Deliver materials to site at such intervals to insure uninterrupted progress of work.
- B. Store materials to permit easy access for inspection and identification. Keep deck sheets off ground, using pallets, platforms, or other supports. Protect deck sheets and packaged materials from corrosion and deterioration.
- C. Do not store materials on structure in a manner that might cause distortion or damage to members or supporting structures. Materials shall be stored in a manner to avoid ponding of precipitation on members. Repair or replace damaged materials or structures as directed.

1.07 LEED Requirements:

- A. Material Recycled Content: Structural Steel shall be meet the following minimum recycled content:
 - 1. Post-consumer recycled content: 50%
 - 2. The sum of the post industrial and post consumer recycled content: 60%
 - 3. Submit invoices and documentation from manufacturer of the amounts of post-consumer and post-industrial recycled content by weight for products with specified recycled content.

- B. Waste Management: Collect offcuts and scrap and place in designated areas for recycling.

PART 2 PRODUCTS

2.01 GENERAL:

- A. Acceptable Manufacturers: Subject to compliance with requirements, manufacturers offering products which may be incorporated in the work include, but are not limited to, the following:
 - 1. United Steel Deck
 - 2. Wheeling Corrugating Co.
 - 3. Epic Metals Corporation
 - 4. Vulcraft

- B. Materials:
 - 1. Steel for Metal Deck Units:
 - a. Floor Deck Units: ASTM A611, Grade C, D or ASTM 653-94, Structural Quality, grade 40 or higher
 - b. Roof Deck Units: ASTM A611, Grade C, D, or E, or ASTM 653-94, Structural Quality, grade 33 or higher.
 - 2. Miscellaneous Steel Shapes: ASTM A36 minimum.
 - 3. Sheet metal Accessories: ASTM A526, commercial quality, galvanized.

- C. Galvanizing: Conform to ASTM 924-94 with minimum coating class of G60 (Z180) as defined in ASTM A653-94.

- D. Paint: Manufacturer's baked on, rust inhibitive paint, for application to metal surfaces which have been chemically cleaned and phosphate chemical treated.

- E. Flexible closure Strips: Manufacturer standard vulcanized, closed-cell, synthetic rubber.

2.02 FABRICATION:

- A. General: Form deck units in lengths to span 3 or more supports, unless otherwise noted on the drawings, with flush, telescoped or nested 2" laps at ends and interlocking or nested side laps, unless otherwise indicated. For roof deck units, provide deck configurations complying with SDI "Roof Deck Specifications," of metal thickness, depth and width as shown.
- B. Metal Cover Plates: Fabricate metal cover plates for end-abutting floor deck units of not less than same thickness as decking. Form to match contour of deck units and approximately 6" wide.
- C. Metal Closure Strips: Fabricate metal closure strips, cell closures, "Z" closures, column closures, pour stops, girder fillers and openings between decking and other construction, of not less than 0.045" min. (18 gage) sheet steel or as indicated on the drawings. Form to provide tight fitting closures at open ends of cells or flutes and sides of decking.
- D. Pour Stops: Minimum material thickness shall be 18 gage or as indicate on drawings.. Fabricate vertical leg to accommodate specified slab thickness. Fabricate horizontal leg to minimize field cuts. Provide welded attachment sufficient to resist forces during concrete placement.
- E. Roof Sump Pans: Fabricate from a single piece of 0.071" min. (14 gage) galvanized sheet steel with level bottoms and sloping sides to direct water flow to the drains, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 3" wide. Recess pans not less than 1 1/2" below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.
- F. Provide all pour stops and accessories necessary to contain concrete for poured concrete surfaces.

PART 3 EXECUTION

3.01 INSTALLATION:

- A. Install deck units and accessories in accordance with manufacturer's recommendations and final shop drawings, and as specified herein.
- B. Place deck units on supporting steel framework and adjust to final position with ends accurately aligned and bearing on supporting members before permanently fastened. Deck shall be in full contact with members parallel to ribs and attached as indicated. Do not stretch or contact side lap interlocks.
- C. Place deck units in straight alignment for entire length of run of cells and with close alignment between cells at ends of abutting units.
- D. Place deck units flat and square, secured to adjacent framing without warp or excessive deflection.
- E. Coordinate and cooperate with the structural steel erector in locating decking bundles to prevent overloading of structural members.
- F. Do not use decking units for storage or working platforms until permanently installed.

3.02 FASTENING:

- A. Floor Deck: Fasten metal deck to supporting steel members as indicated on the Design Drawings: Each deck is to be fastened with a minimum of 5/8" diameter puddle welds spaced not more than 12" o.c. with a minimum of 2 welds per unit at each support. Secure deck units at 6" oc along brace lines, edge of building or at the edge of openings or deck discontinuity. Secure deck to each supporting member in ribs where sidelaps occur. Use welding washers where recommended by the deck manufacturer. Deck units shall bear over the ends of supports by a minimum of 1.5. Sidelaps: 5/8" arc puddle welds or 1" long fillet welds, intervals not exceeding 36 inches. Screwed, crimped or button punched sidelaps are not permitted.
- B. Roof Deck: Each deck is to be fastened with a minimum of 5/8" diameter puddle welds spaced in a 36/7 pattern (1.5B deck) with a minimum of 2 welds per unit at each support if incomplete sheet is utilized. Where support is parallel to support, at edge of building, at brace lines, at edge of opening or deck discontinuity provide puddle welds at 6" o.c. Secure deck to each supporting member in ribs where sidelaps occur. Deck units shall bear over the ends of supports by a minimum of 1.5". Sidelaps: #10 Tek screws, 6 per span for B deck.
- C. Welding: Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work.
- D. Uplift loading: Floor deck units are not required to resist uplift loads. Decking units used at the roof level shall be designed for a net uplift of 15 psf.
- E. Cutting and Fitting: Cut and neatly fit deck units and accessories around other work projecting through or adjacent to the decking.
- F. Reinforcement at openings: Provide additional metal reinforcement and closures pieces as required for strength, continuity of decking and support of other work shown.
1. Deck penetrations affecting no more than (1) deck rib need not be reinforced.
 2. For deck penetration affecting more than (1) deck rib, but less than 10", reinforce the opening with a 0.057" thick plate spanning between unaffected ribs, unless otherwise shown on the Design Drawings or supporting a piece of mechanical equipment (see item 3).
 3. Reinforce deck penetrations larger than 10" with the structural frame described in the Design Drawings.
- G. Joint Covers: Provide metal joint covers at abutting ends and changes in direction of floor deck units.
- H. Roof Sump Pans: Place over openings provided in roof decking and weld to top decking surface. Space welds not more than 12" on center with at least 1 weld in each corner. Cut opening in roof sump bottom to accommodate drain size indicated.
- I. Closure Strips: Provide metal closure strips at open uncovered ends and edges of roof decking, and in voids between decking and other construction. Weld into position to provide a complete decking installation.
- J. Touch-Up Painting:
1. Painted Deck: After decking installation, wire brush, clean and paint scarred areas, welds and rust spots on top and bottom surfaces of decking units and supporting steel members.
 - a. Touch up painted surfaces with same type paint used on adjacent surfaces.

- b. In areas where shop-painted surfaces are to be exposed, apply touch-up paint to blend into adjacent surfaces.

3.03 QUALITY CONTROL:

- A. General: Contractor is responsible for maintaining quality control in the field and for providing a structure that is in strict compliance with the Contract Documents.
- B. Required inspection and testing services are intended to assist the Contractor in complying with the Contract Documents. These specified services, however, do not relieve the Contractor of his responsibility for compliance, nor are they intended to limit the Contractor's quality control efforts in the field.
- C. Testing: Owner shall engage an Independent Testing Agency to inspect all puddle welded connections, to perform tests and prepare reports of their findings. All connections must pass these inspections prior to the installation of subsequent work which they support.
- D. Deck Testing Requirements (to be performed by the Independent Testing Agency):
 - 1. Deck and accessory welding and/or attachments subject to inspection and testing. Work found to be defective will be removed and replaced at the Contractor's expense.
 - 2. Provide certification that welders to be employed in work have satisfactorily passed AWS qualification tests. If re-certification of welders is required, re-testing will be the Contractor's responsibility.

END OF SECTION