#### SECTION 142400 - HYDRAULIC ELEVATORS

#### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

- A. This Section includes hydraulic passenger elevators.
- B. Related Sections include the following:
  - 1. Division 03 Section "Cast-in-Place Concrete" for setting sleeves, inserts, and anchoring devices in concrete.
  - 2. Division 04 Section "Unit Masonry" for setting sleeves, inserts, and anchoring devices in masonry and for grouting elevator entrance frames installed in masonry walls.
  - 3. Division 05 Section "Metal Fabrications" for the following:
    - a. Attachment plates and angle brackets for supporting guide-rail brackets.
    - b. Hoist beams.
    - c. Structural-steel shapes for subsills.
    - d. Pit ladders.
  - 4. Division 26 Section "Electrical" for telephone service for elevators.
  - 5. Division 26 Section "Electrical" for smoke detectors in elevator lobbies to initiate emergency recall operation and heat detectors in shafts and machine rooms to disconnect power from elevator equipment before sprinkler activation and for connection to elevator controllers.
  - 6. Division 27 Sections for telephone service to elevators.
  - 7. Division 28 Sections for smoke detectors in elevator lobbies to initiate emergency recall operation and heat detectors in shafts and machine rooms to disconnect power from elevator equipment before sprinkler activation and for connection to elevator controllers.

### 1.3 DEFINITIONS

- A. Definitions in ASME A17.1 apply to work of this Section.
- B. Defective Elevator Work: Operation or control system failure, including excessive malfunctions; performances below specified ratings; excessive wear; unusual deterioration or aging of materials or finishes; unsafe conditions; need for excessive maintenance; abnormal noise or vibration; and similar unusual, unexpected, and unsatisfactory conditions.

### 1.4 SUBMITTALS

- A. Product Data: Include capacities, sizes, performances, operations, safety features, finishes, and similar information. Include product data for the following:
  - 1. Car enclosures and hoistway entrances.
  - 2. Operation, control, and signal systems.
- B. Shop Drawings: Show plans, elevations, sections, and large-scale details indicating service at each landing, machine room layout, coordination with building structure, relationships with other construction, and locations of equipment and signals. Include large-scale layout of car control station. Indicate variations from specified requirements, maximum dynamic and static loads imposed on building structure at points of support, and maximum and average power demands.
- C. Samples for Selection: For exposed finishes of cars, hoistway doors and frames, and signal equipment; 3-inch- square Samples of sheet materials; and 4-inch lengths of running trim members.
- D. Manufacturer Certificates: Signed by elevator manufacturer certifying that hoistway, pit, and machine room layout and dimensions, as shown on Drawings, and electrical service, as shown and specified, are adequate for elevator system being provided.
- E. Operation and Maintenance Data: For elevators to include in emergency, operation, and maintenance manuals.
  - 1. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include diagnostic and repair information available to manufacturer's and Installer's maintenance personnel.
- F. Inspection and Acceptance Certificates and Operating Permits: As required by authorities having jurisdiction for normal, unrestricted elevator use.
- G. Warranty: Special warranty specified in this Section.
- H. Continuing Maintenance Proposal: Service agreement specified in this Section.

#### 1.5 OUALITY ASSURANCE

- A. Installer Qualifications: Elevator manufacturer or manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Regulatory Requirements: Design elevator system to meet the seismic risk zone as determined by the authority having jurisdiction, including building official and elevator inspector.
- C. Accessibility Requirements: Comply with Section 4.10 in the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)."
- D. Fire-Rated Hoistway Entrance Assemblies: Door and frame assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities

- having jurisdiction, for fire-protection ratings indicated, based on testing at as close to neutral pressure as possible according to NFPA 252.
- E. The elevator installation shall be a design that can be maintainable by any licensed elevator maintenance company employing journeymen mechanics, without the need to purchase or lease additional diagnostic devices, special tools, or instructions from the original equipment manufacturer.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle materials, components and equipment in manufacturer's protective packaging.
- B. Store materials, components, and equipment off of ground, under cover, and in a dry location. Handle according to manufacturer's written recommendations to prevent damage, deterioration, or soiling.

#### 1.7 COORDINATION

- A. Coordinate installation of sleeves, block outs, and items that are embedded in concrete or masonry for elevator equipment. Furnish templates and installation instructions and deliver to Project site in time for installation.
- B. Furnish well casing and coordinate delivery with related excavation work.
- C. Coordinate sequence of elevator installation with other work to avoid delaying the Work.
- D. Coordinate locations and dimensions of other work relating to hydraulic elevators including pit ladders, sumps, and floor drains in pits; entrance subsills; and electrical service, electrical outlets, lights, and switches in pits and machine rooms.
- E. Coordinate size of elevator pit with manufacturer selected. Provide any necessary revisions to pit or shaft size at no additional cost to the Owner.

### 1.8 WARRANTY

- A. Special Manufacturer's Warranty: Manufacturer's standard form in which manufacturer agrees to repair, restore, or replace defective elevator work within specified warranty period.
  - 1. Warranty Period: One year from date of Substantial Completion.

#### 1.9 MAINTENANCE SERVICE

A. Initial Maintenance Service: Beginning at Substantial Completion, provide one year's full maintenance service by skilled employees of elevator Installer. Include monthly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper elevator operation at rated speed and capacity. Provide parts and supplies same as those used in the manufacture and installation of original equipment.

- 1. Perform maintenance, including emergency callback service, during normal working hours.
- 2. Include 24-hour-per-day, 7-day-per-week emergency callback service.
  - a. Response Time: Two hours or less.
- B. Continuing Maintenance Proposal: Provide a continuing maintenance proposal from Installer to Owner, in the form of a standard one-year maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

#### PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Canton.
  - 2. Otis Elevator Co.
  - 3. ThyssenKrupp Elevator.

#### 2.2 SYSTEMS AND COMPONENTS

- A. General: Provide manufacturer's standard elevator systems. Where components are not otherwise indicated, provide standard components published by manufacturer as included in standard pre-engineered elevator systems and as required for complete system.
- B. Pump Units: Positive-displacement type with a maximum of 10 percent variation between no load and full load and with minimum pulsations. Provide the following:
  - 1. Submersible pump, with submersible squirrel-cage induction motor, suspended inside oil tank from vibration isolation mounts.
  - 2. Provide motor with solid-state starting.
  - 3. Provide variable-voltage variable-frequency motor control.
- C. Hydraulic Silencers: Provide hydraulic silencer containing pulsation-absorbing material in a blowout-proof housing at pump unit.
- D. Plunger and Cylinder: Construct each cylinder of steel pipe of sufficient thickness and suitable for the operating pressure. Equip the top of each cylinder with a cylinder head with a drip ring to collect oil seepage as well as an internal guide ring and self-adjusting packing. Construct each plunger of selected steel tubing or pipe of proper diameter machined true and smooth with a fine polished finish. Provide a stop ring on each plunger electrically welded to it to prevent the plunger from leaving the cylinder. Install each plunger and cylinder plumb and to operate freely with minimum friction.
- E. Piping: Provide size, type, and weight piping recommended by manufacturer, and provide flexible connectors to minimize sound and vibration transmissions from power unit.

- 1. Provide dielectric couplings at cylinder units.
- 2. Casing for Underground Piping: PVC pipe complying with ASTM D 1785 joined with PVC fittings complying with ASTM D 2466 and solvent cement complying with ASTM D 2564. Install a sealed PVC cylinder protection system. The system shall provide a means to monitor the space between the PVC sleeve and cylinder wall and evacuate unwanted fluids, so a to prevent such fluids from remain in contact with the cylinder.
- F. Hydraulic Fluid: Nontoxic, readily biodegradable made from vegetable oil with antioxidant, anticorrosive, antifoaming, and metal-passivating additives. Hydraulic fluid is approved by elevator manufacturer for use with elevator equipment.
  - 1. Product: Subject to compliance with requirements, provide "Hydro Safe" by Hydro Safe Oil Division, Inc. or Union Guard 160.
- G. Inserts: Furnish required concrete and masonry inserts and similar anchorage devices for installing guide rails, machinery, and other components of elevator work where installation of devices is specified in another Section.
- H. Car Frame and Platform: Welded steel units.
- I. Guides: Provide either roller guides or sliding guides at top and bottom of car and counterweight frames. If sliding guides are used, provide guide-rail lubricators or polymer-coated, nonlubricated guides.

#### 2.3 OPERATION SYSTEMS

- A. General: Provide manufacturer's standard microprocessor operation system as required to provide type of operation system indicated.
- B. Single-Car Auxiliary Operations: In addition to primary operation system features, provide the following operational features for elevators where indicated:
  - 1. Battery-Powered Lowering: When power fails, car is lowered to the lowest floor, opens its doors, and shuts down. System includes rechargeable battery and automatic recharging system.
- C. Auxiliary Operations: In addition to primary operation system features, provide the following operational features for elevators where indicated.
  - 1. Independent Service: Keyswitch in car control station removes car from group operation and allows it to respond only to car calls. Key cannot be removed from keyswitch when car is in independent service. When in independent service, doors close only in response to the door close button.

### 2.4 DOOR REOPENING DEVICES

A. Infrared Array: Provide door reopening devices with uniform array of 36 or more microprocessor-controlled, infrared light beams projecting across car entrance. Interruption of one or more of the light beams shall cause doors to stop and reopen.

### 2.5 FINISH MATERIALS

- A. General: Provide the following materials for exposed parts of elevator car enclosures, car doors, hoistway entrance doors and frames, and signal equipment as indicated.
- B. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, commercial steel, Type B, exposed, matte finish.
- C. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, commercial steel, Type B, pickled.
- D. Stainless-Steel Sheet: ASTM A 240/A 240M, Type 304.
- E. Stainless-Steel Bars: ASTM A 276, Type 304.
- F. Stainless-Steel Tubing: ASTM A 554, Grade MT 304.
- G. Aluminum Extrusions: ASTM B 221, Alloy 6063.
- H. Plastic Laminate: High-pressure type complying with NEMA LD 3, Type HGS for flat applications.

#### 2.6 CAR ENCLOSURES

- A. General: Provide steel-framed car enclosures with nonremovable wall panels, with car roof, access doors, power door operators, and ventilation.
  - 1. Provide standard railings complying with ASME A17.1 on car tops where required by ASME A17.1.
  - 2. Provide finished car including materials and finishes specified below.
- B. Materials and Finishes: Provide manufacturer's standards, but not less than the following:
  - 1. Subfloor: Underlayment grade, exterior plywood, 5/8-inch nominal thickness.
  - 2. Floor Finish: Floor finish by others.
  - 3. Plastic-Laminate Wall Panels: Plastic laminate adhesively applied to 1/2-inch fire-retardant-treated particleboard with plastic-laminate panel backing and manufacturer's standard protective edge trim. Panels have a flame-spread index of 25 or less, when tested according to ASTM E 84. Plastic-laminate color, texture, and pattern as selected by Architect from plastic-laminate manufacturer's full range.
  - 4. Fabricate car with recesses and cutouts for signal equipment.
  - 5. Fabricate car door frame integrally with front wall of car.
  - 6. Stainless-Steel Doors: Flush, hollow-metal construction; fabricated from stainless-steel sheet.
  - 7. Sight Guards: Provide sight guards on car doors.

- 8. Sills: Extruded metal, with grooved surface, 1/4 inch thick.
- 9. Luminous Ceiling: Fluorescent light fixtures and ceiling panels of translucent acrylic or other permanent rigid plastic.
- 10. Handrails: Manufacturer's standard handrails, of shape, metal, and finish indicated.

#### 2.7 HOISTWAY ENTRANCES

- A. General: Provide manufacturer's standard horizontal-sliding, door-and-frame hoistway entrances complete with track systems, hardware, sills, and accessories. Provide frame size and profile to coordinate with hoistway wall construction.
- B. Fire-Rated Hoistway Entrance Assemblies: Door and frame assemblies shall comply with NFPA 80 and be listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction based on testing at as close-to-neutral pressure as possible according to NFPA 252 or UL 10B.
  - 1. Fire-Protection Rating: 1-1/2 hours.
- C. Materials and Fabrication: Provide manufacturer's standards, but not less than the following:
  - 1. Stainless-Steel Frames: Formed from stainless-steel sheet.
  - 2. Stainless-Steel Doors: Flush, hollow-metal construction; fabricated from stainless-steel sheet.
  - 3. Sight Guards: Provide sight guards on doors matching door edges.
  - 4. Sills: Extruded metal, with grooved surface, 1/4 inch thick.
  - 5. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107.

### 2.8 SIGNAL EQUIPMENT

- A. General: Provide hall-call and car-call buttons that light when activated and remain lit until call has been fulfilled. Fabricate lighted elements with long-life incandescent lamps and acrylic or other permanent, nonyellowing translucent plastic diffusers.
- B. Car Control Stations: Provide manufacturer's standard semirecessed car control stations. Mount in return panel adjacent to car door, unless otherwise indicated.
  - 1. Mark buttons and switches for required use or function. Use both tactile symbols and Braille.
  - 2. Provide "No Smoking" sign matching car-control station, either integral with car-control station or mounted adjacent to it, with text and graphics as required by authorities having jurisdiction.
- C. Emergency Communication System: Provide system that complies with ASME A17.1 and the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)." On activation, system dials preprogrammed number of monitoring station and identifies elevator location to monitoring station. System provides two-way voice communication without using a handset and provides visible signals that indicate when system has been activated and when monitoring

- station has responded. System is contained in flush-mounted cabinet, with identification, instructions for use, and battery backup power supply.
- D. Firefighters' Two-Way Telephone Communication Service: Provide flush-mounted cabinet in each car and required conductors in traveling cable for firefighters' two-way telephone communication service specified in Division 28 Section "Fire Detection and Alarm."
- E. Car Position Indicator: Provide illuminated, digital-type car position indicator, located above car door or above car control station. Also provide audible signal to indicate to passengers that car is either stopping at or passing each of the floors served.
  - 1. Include travel direction arrows if not provided in car control station.
- F. Hall Push-Button Stations: Provide hall push-button stations at each landing as indicated.
  - 1. Provide manufacturer's standard wall-mounted units.
  - 2. Provide units with flat faceplate for mounting with body of unit recessed in wall.
  - 3. Equip units with buttons for calling elevator and for indicating desired direction of travel.
- G. Provide emergency power indicator light near hall buttons.
- H. In-Car Direction Lanterns: Provide a single unit with illuminated arrows in the elevator car door jamb.
- I. Direction Annunciator: Provide audible signals indicating car arrival and direction of travel. Signals sound once for up and twice for down. Signal device may be placed in elevator.
- J. Hall Position Indicators: Provide illuminated, digital-display-type position indicators, located above hoistway entrance at ground floor. Provide units with flat faceplate for mounting and with body of unit recessed in wall.
- K. Signs: Provide signs in accordance with State elevator code.

## 2.9 ELEVATOR

- A. Elevator Description:
  - 1. Type: Holed hydraulic, under-the-car single cylinder.
  - 2. Rated Load: 3500 lb.
  - 3. Rated Speed: 125 fpm.
  - 4. Number of Stops: 5
  - 5. Front Openings: 5 in line.
  - 6. Rear Openings: 0
  - 7. Operation System: Selective collective automatic
  - 8. Car Enclosures:
    - a. Inside Width: 6'-8".
    - b. Inside Depth: 5'-4".
    - c. Inside Height: Manufacturer's standard to underside of ceiling. (7'-4")

- d. Front Walls (Return Panels): Satin stainless steel, No. 4 finish with integral car door frames.
- e. Car Fixtures: Satin stainless steel, No. 4 finish.
- f. Side and Rear Wall Panels: Plastic laminate.
- g. Reveals: Enameled steel.
- h. Door Faces (Interior): Satin stainless steel, No. 4 finish.
- i. Door Sills: Aluminum, mill finish.
- j. Ceiling: Suspended plastic laminate ceiling with perimeter fluorescent lighting.
- k. Handrails: 1/2 by 2 inches rectangular satin stainless steel, No. 4 finish, at sides and rear of car.
- 1. Floor: Finish flooring by others.

### 9. Hoistway Entrances:

- a. Width: 42 inches.
- b. Height: 84 inches.
- c. Type: Two-speed side sliding.
- d. Fire-Protection Rating: 1-1/2 hours.
- e. Frames: Satin stainless steel, No. 4 finish.
- f. Doors: Satin stainless steel, No. 4 finish.
- g. Sills: Aluminum, mill finish.
- 10. Hall Fixtures: Satin stainless steel, No. 4 finish.
- 11. Additional Requirements:
  - a. Provide inspection certificate in each car, mounted under acrylic cover with frame made from satin stainless steel, No. 4 finish.
  - b. Provide blanket hooks and one complete set of full-height protective blankets. Provide security fastening for blanket hooks. Provide thread lock and double nuts on back of panel.

### 12. Electrical Requirements:

- a. 40 hp. (verify HP with manufacturer)
- b. 480V 3-phase.

#### PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine elevator areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance. Verify critical dimensions and examine supporting structure and other conditions under which elevator work is to be installed.
  - 1. For the record, prepare a written report, endorsed by Installer, listing dimensional discrepancies and conditions detrimental to performance or indicating that dimensions and conditions were found to be satisfactory.
  - 2. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Drill Well for Cylinder: The cylinder well, including a casing if necessary, shall be provided by the elevator subcontractor, based upon excavation through normal soil or clay which can be removed by manual digging or with a standard truck-mounted. If any physical obstruction or hindrance other than normal soil or clay is encountered below the ground, the elevator contractor and their subcontractor shall be provided with written authorization to proceed with excavating utilizing any required special excavation equipment. The elevator subcontractor shall be reimbursed for the additional costs incurred subsequent to encountering the physical obstruction or hindrance, including the costs of the special excavation equipment.
- B. Install cylinder plumb and accurately centered for elevator car position and travel. Anchor securely in place, supported at pit floor and braced at intervals as needed to maintain alignment. Anchor cylinder guides at spacing needed to maintain alignment and avoid overstressing guides.
- C. Welded Construction: Provide welded connections for installing elevator work where bolted connections are not required for subsequent removal or for normal operation, adjustment, inspection, maintenance, and replacement of worn parts. Comply with AWS standards for workmanship and for qualifications of welding operators.
- D. Sound Isolation: Mount rotating and vibrating equipment on vibration-isolating mounts designed to effectively prevent transmission of vibrations to structure and thereby eliminate sources of structure-borne noise from elevator system.
- E. Install piping above the floor, where possible. Where not possible, install underground piping in Schedule 40 PVC pipe casing assembled with solvent-cemented fittings.
- F. Install piping above the floor, where possible. Where not possible, cover underground piping with permanent protective wrapping before backfilling.
- G. Lubricate operating parts of systems as recommended by manufacturers.
- H. Alignment: Coordinate installation of hoistway entrances with installation of elevator guide rails for accurate alignment of entrances with car. Where possible, delay installation of sills and frames until car is operable in shaft. Reduce clearances to minimum, safe, workable dimension at each landing.
- I. Leveling Tolerance: 1/4 inch, up or down, regardless of load and direction of travel.
- J. Set sills flush with finished floor surface at landing. Fill space under sill solidly with nonshrink, nonmetallic grout.
- K. Locate hall signal equipment for elevators as follows, unless otherwise indicated:
  - 1. For groups of elevators, locate hall push-button stations between two elevators at center of group or at location most convenient for approaching passengers.
  - 2. Place hall lanterns either above or beside each hoistway entrance.
  - 3. Mount hall lanterns at a minimum of 72 inches above finished floor.

# 3.3 FIELD QUALITY CONTROL

- A. Acceptance Testing: On completion of elevator installation and before permitting use (either temporary or permanent) of elevators, perform acceptance tests as required and recommended by ASME A17.1 and by governing regulations and agencies.
- B. Advise Owner, Architect, and authorities having jurisdiction in advance of dates and times tests are to be performed on elevators.

### 3.4 PROTECTION

A. Temporary Use: Temporary use is not allowed.

### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to operate, adjust, and maintain elevator(s). Refer to Division 01 Section "Demonstration and Training."
- B. Check operation of elevator with Owner's personnel present and before date of Substantial Completion. Determine that operation systems and devices are functioning properly.
- C. Check operation of elevator with Owner's personnel present not more than one month before end of warranty period. Determine that operation systems and devices are functioning properly.

#### 3.6 MAINTENANCE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include 12 months' full maintenance by skilled employees of elevator Installer. Include monthly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper elevator operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
  - 1. Perform maintenance during normal working hours.
  - 2. Perform emergency callback service during normal working hours with response time of two hours or less.
  - 3. Include 24-hour-per-day, 7-day-per-week emergency callback service with response time of two hours or less.

END OF SECTION 142400