QUALITY ASSURANCE Labs Inc.

NON-DESTRUCTIVE TESTING AND INSPECTION SERVICES

80 PLEASANT AVENUE • SOUTH PORTLAND, MAINE 04106 • TEL: (207) 799-8911 • FAX: (207) 799-7251

ULTRA	SONIC II	NSPEC	TIC	NC	I RI	EP(ORT			
CUSTOMER: SW COLE GRAY OFFICE							DATE OF INSPECTION	M 80	1 1	v 08
ATTENTION: CRAIG	INTION: CRAIG						REPORT No.	QAL-0	8-1530	
PROJECT: MARRIOTT HOTEL COMPONENT					PAGE 1 OF 1					
INSPECTED: 5TH FLOOR FRAMING AREA OF					JOB No. 06-0726					
INTEREST: MOMENT CONNECTIONS COMPONENT					P.O. No. 06-0726.2					
LOCATION: PORTLAND ME CUSTOMER						INSTRUMENT				
WORK ORDER No: 06-0726.2	PART No.:					MAKE: PANAMETRICS				
MATERIAL: CARBON STEEL							MODEL: LTC			
COMPONENT SURFACE CONDITION: AS WELDED						EQUIPMENT NO.: 34403				
EXAMINATION DATA						MATERIAL THICKNESS: 15.875 mm (0.625 in.)				
Project Code/Spec AWS D1.1						SCREEN RANGE: 10"				
U.T. Procedure No.	U.T. Technique No.					COUPLANT: ECHOGEL				
RESULTS: AS NOTED	INDICATIONS:	AS NOTED					TRANSDUCERS			
REMARKS:						MAKE: PANAMETRICS				
PERFORMED ULTRASONIC INSPECTION ON THE FOLLOWING 5TH FLOOR MOMENT CONNECTIONS IAW AWSD1.1.						FREQ.: 2.25 MHz ANGLE: 0°				
							SIZE: 25.4	mm (1.	000 in.)	
GRID LINES:						STYLE: SINGLE SHAPE: ROUND			UND	
A-2 WEST & EAST T/B A-3 WEST & EAST T/B						EQUIPMENT No.:				
A-4 WEST & EAST T/B						MAKE: PANAMETRICS				
C-iv EAST T/B C-4 WEST & EAST T/B						FREQ.: 2.25 MH	1z į	ANGLE: 70°		
C-5 WEST T/B							SIZE: 12.7 mm (0.500 in.)			
ACCEPT: ALL REMAINING WELDS UNLESS NOTED NO CRACKS, CRACKLIKE, OR RELEVANT						STYLE: SINGLE SHAPE: SQUARE			UARE	
INDICATIONS NOTED.						EQUIPMENT No.:				
T/B = TOP & BOTTOM.						MAKE:				
/// LAST ITEM///						FREQ.: ANGLE:				
							SIZE:			
							STYLE: SHAPE:		 	
							EQUIPMENT No.:			
							REFERENCE BLOCKS			
FAA REPAIR STATION NUMBER RX5R187N						MAKE: PANAMETRICS				
METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE						TYPE: IIW				
ADDITIONAL INFORMATION - SEE ATTACHED: SKETCH(ES) SUPPLEMENTARY SHEET(S) VIDEO						MATERIAL: CARBON STEEL				
SIGNATURES CERTIFICATION DATE						EQUIPMENT No.:				
Service Control of the Control of th			LEVEL.	М	D	Y	SENSITIVITY: 4	49db	<u> </u>	
INSPECTOR S. Dyer)	ASNT		08	1	80				
SUPERVISOR					L					
AUTHORIZED INSPECTOR CUSTOMER						Ĺ				
REPRESENTATIVE	* ·	<u></u>		ļ			TRANSFER VALU	JE:		