Quality Assurance Labs Inc.

NON-DESTRUCTIVE TESTING AND INSPECTION SERVICES

80 PLEASANT AVENUE • SOUTH PORTLAND, MAINE 04106 • TEL: (207) 799-8911 • FAX: (207) 799-7251

ULTRA	SONIC INSPE	CTIO	N RE	PORT		
CUSTOMER: SW COLE GRAY OFFICE	MER: SW COLE GRAY OFFICE			DATE OF INSPECTION	M D Y 06 06 08	
ENTION:			REPORT No.	QAL-08-1085		
PROJECT: MARRIOTT HOTEL	AND			PAGE 1	OF 1	
MPONENT PECTED: 2ND FLOOR FRAMING			JOB No.	06-0726		
REA OF TEREST: MOMENT CONNECTIONS				P.O. No. VERI	P.O. No. VERBAL	
DESCRIPTION PORTLAND, ME				INS	INSTRUMENT	
CUSTOMER WORK ORDER No: N/A	PART No.: N/A			MAKE: PANAM	MAKE: PANAMETRICS	
MATERIAL: CARBON STEEL	AL: CARBON STEEL HEAT No.: N/A			MODEL: LTC	MODEL: LTC	
COMPONENT SURFACE CONDITION: AS WELDED				EQUIPMENT NO.:	EQUIPMENT NO.:	
EXAMINATION DATA				MATERIAL THICKNESS: 12		
Project ode/Spec AWS D1.1				SCREEN RANGE: 10"		
U.T. Procedure No.					COUPLANT: SONO CLEAR	
RESULTS: AS NOTED				TRAN	TRANSDUCERS	
REMARKS:					MAKE: PANAMETRICS	
PERFORMED ULTRASONIC INSPECTIONS ON 2ND FLOOR FRAMMING MOMENT CONNECTIONS IAW AWS D1.1.			FREQ.: 2.25 MHz	FREQ.: 2.25 MHz ANGLE: 70°		
CONTRACT				SIZE: 12.7 mm	SIZE: 12.7 mm (0.500 in.)	
GRID LINES:				STYLE: SINGLE	SHAPE: SQUARE	
-23 EAST T/B				EQUIPMENT No.:	EQUIPMENT No.:	
W-24 EAST & WEST T/B W-25 EAST & WEST T/B					MAKE: PANAMETRICS	
W-26 WEST T/B N-23 EAST T/B				FREQ.: 2.25 MHz	ANGLE: 0°	
24 EAST & WEST T/B 25 EAST & WEST CXCCT (in the COCATION				SIZE: 25.4 mm	n (1.000 in.)	
N-26 WEST T/B	WEST T/B			STYLE: SINGLE	SHAPE: ROUND	
一方言(万言) 三洲人	OP & BOTTOM				EQUIPMENT No.:	
T/B=TOP & BOTTOM					MAKE:	
	5.099			FREQ.:	ANGLE:	
////LAST ITEM	AST ITEM			SIZE:	SIZE:	
	Marriotr				SHAPE:	
					EQUIPMENT No.:	
				REFERE	REFERENCE BLOCKS	
FAA REPAIR STATION NUMBER RX5R187N METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE				MAKE: PANAM	MAKE: PANAMETRICS	
				TYPE: IIW	TYPE: ilW	
				MATERIAL: CARI	MATERIAL: CARBON STEEL	
DITIONAL NFORMATION - SEE ATTACHED: SKETCH(ES) SUPPLEMENTARY SHEET(S) VIDEO CICANA THOSES CERTIFICATION DATE			EQUIPMENT No.:	EQUIPMENT No.:		
SIGNATURES		Secretary and the second	M D	Y SENSITIVITY: 66	SENSITIVITY: 66.3db + 6db	
INSPECTOR S. DYER	ASNT ASNT	11	06 09	08		
SUPERVISOR		-				
AUTHORIZED INSPECTOR CUSTOMER		11				
REPRESENTATIVE						

