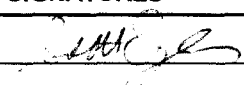


Quality Assurance Labs Inc.

NON-DESTRUCTIVE TESTING AND INSPECTION SERVICES

80 PLEASANT AVENUE • SOUTH PORTLAND, MAINE 04106 • TEL: (207) 799-8911 • FAX: (207) 799-7251

ULTRASONIC INSPECTION REPORT

| | | | | | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------------------------------------|---------------|----------------------|---------|--|
| CUSTOMER: SW COLE GRAY OFFICE | | DATE OF INSPECTION | M 10 | D 30 | Y 08 | |
| ATTENTION: CRAIG | | REPORT No. | QAL-08-2308 | | | |
| PROJECT: MARRIOTT HOTEL | | PAGE | 1 | OF | 2 | |
| COMPONENT INSPECTED: Court Yard | | JOB No. | 06-0726 | | | |
| AREA OF INTEREST: MOMENT CONNECTIONS | | P.O. No. | 06-0726.2 | | | |
| COMPONENT LOCATION: PORTLAND ME | | INSTRUMENT | | | | |
| CUSTOMER WORK ORDER No: 06-0726.2 | PART No.: N/A | MAKE: PANAMETRICS | | | | |
| MATERIAL: CARBON STEEL | HEAT No.: N/A | MODEL: LTC | | | | |
| COMPONENT SURFACE CONDITION: AS WELDED | | EQUIPMENT No.: 35403 | | | | |
| EXAMINATION DATA | | MATERIAL THICKNESS: 15.875 mm (0.625 in.) | | | | |
| Project Code/Spec AWS D1.1 | | SCREEN RANGE: 10" | | | | |
| U.T. Procedure No. | | U.T. Technique No. | | COUPLANT: SONO-CLEAR | | |
| RESULTS: AS NOTED | INDICATIONS: AS NOTED | TRANSDUCERS | | | | |
| REMARKS: PERFORMED ULTRASONIC INSPECTION AT THE MARRIOTT MOTEL IN PORTLAND, ME. THE FOLLOWING MOMENT CONNECTIONS WERE FOUND ACCEPTABLE TO CODE IAW AWS.D1.1 AT TIME OF INSPECTION. GRID LINES: T.O.S 15'10" K.4-25 Top & Bottom Welds Accepted. RESULTS OF INSPECTION; ACCEPT: ALL REMAINING WELDS UNLESS NOTED NO CRACKS, CRACKLIKE, OR RELEVANT INDICATIONS NOTED. T/B = TOP & BOTTOM. /// LAST ITEM/// FAA REPAIR STATION NUMBER RX5R187N METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE | | MAKE: PANAMETRICS | | | | |
| | | FREQ.: 2.25 MHz | ANGLE: 0° | | | |
| | | SIZE: 25.4 mm (1.000 in.) | | | | |
| | | STYLE: SINGLE | SHAPE: ROUND | | | |
| | | EQUIPMENT No.: | | | | |
| | | MAKE: PANAMETRICS | | | | |
| | | FREQ.: 2.25 MHz | ANGLE: 70° | | | |
| | | SIZE: 12.7 mm (0.500 in.) | | | | |
| | | STYLE: SINGLE | SHAPE: SQUARE | | | |
| | | EQUIPMENT No.: | | | | |
| MAKE: | | | | | | |
| FREQ.: | ANGLE: | | | | | |
| SIZE: | | | | | | |
| STYLE: | SHAPE: | | | | | |
| EQUIPMENT No.: | | | | | | |
| REFERENCE BLOCKS | | | | | | |
| MAKE: PANAMETRICS | | | | | | |
| TYPE: IIW | | | | | | |
| MATERIAL: CARBON STEEL | | | | | | |
| EQUIPMENT No.: | | | | | | |
| SENSITIVITY: 40%FSH & 64db | | | | | | |
| TRANSFER VALUE: | | | | | | |
| ADDITIONAL INFORMATION - SEE ATTACHED: <input type="checkbox"/> SKETCH(ES) <input type="checkbox"/> SUPPLEMENTARY SHEET(S) <input type="checkbox"/> VIDEO | | SIGNATURES | | CERTIFICATION | | |
| | | | | DATE M D Y | | |
| INSPECTOR S. Dyer  | | ASNT II | | 10 30 08 | | |
| SUPERVISOR | | | | | | |
| AUTHORIZED INSPECTOR | | | | | | |
| CUSTOMER REPRESENTATIVE | | | | | | |

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ULTRASONIC INSPECTION REPORT

| | | | | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------------------------------------|-----------|-------------------------|----|---------------------------|--|
| CUSTOMER: SW COLE GRAY OFFICE | | DATE OF INSPECTION | M | D | Y | | |
| ATTENTION: CRAIG | | REPORT No. | 10 | 30 | 08 | | |
| PROJECT: MARRIOTT HOTEL | | PAGE | 2 | OF | 2 | | |
| COMPONENT INSPECTED: Court Yard Roof | | JOB No. | 06-0726 | | | | |
| AREA OF INTEREST: MOMENT CONNECTIONS | | P.O. No. | 06-0726.2 | | | | |
| COMPONENT LOCATION: PORTLAND ME | | INSTRUMENT | | | | | |
| CUSTOMER WORK ORDER No: 06-0726.2 | PART No.: N/A | MAKE: PANAMETRICS | | | | | |
| MATERIAL: CARBON STEEL | HEAT No.: N/A | MODEL: LTC | | | | | |
| COMPONENT SURFACE CONDITION: AS WELDED | | EQUIPMENT No.: 35403 | | | | | |
| EXAMINATION DATA | | MATERIAL THICKNESS: 15.875 mm (0.625 in.) | | | | | |
| Project Code/Spec AWS D1.1 | | SCREEN RANGE: 10" | | | | | |
| U.T. Procedure No. | U.T. Technique No. | COUPLANT: SONO-CLEAR | | | | | |
| RESULTS: AS NOTED | INDICATIONS: AS NOTED | TRANSDUCERS | | | | | |
| REMARKS: PERFORMED ULTRASONIC INSPECTION AT THE MARRIOTT MOTEL IN PORTLAND, ME. THE FOLLOWING MOMENT CONNECTIONS WERE FOUND ACCEPTABLE TO CODE IAW AWS.D1.1 AT TIME OF INSPECTION. GRID LINES: T.O.S 29'4 3/4" E-5.9 Top & Bottom Welds Accepted. E-6.7 Top & Bottom Welds Accepted. E-7 Top & Bottom Welds Accepted. E-7.4 Top & Bottom Welds Accepted. E-2-5.5 Top & Bottom Welds Accepted. E-4-5.9 Top & Bottom Welds Accepted. E-7-6.7 Top & Bottom Welds Accepted. E-7-7 Top & Bottom Welds Accepted. E-7-7.4 Top & Bottom Welds Accepted. Beam # 6B227 North & South Top & Bottom Welds Accepted. RESULTS OF INSPECTION; ACCEPT: ALL REMAINING WELDS UNLESS NOTED NO CRACKS, CRACKLIKE, OR RELEVANT INDICATIONS NOTED. T/B = TOP & BOTTOM. /// LAST ITEM/// <p style="text-align: center;">FAA REPAIR STATION NUMBER RX5R187N METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE</p> | | MAKE: PANAMETRICS | | FREQ.: 2.25 MHz | | ANGLE: 0° | |
| | | SIZE: 25.4 mm (1.000 in.) | | STYLE: SINGLE | | SHAPE: ROUND | |
| | | EQUIPMENT No.: | | MAKE: PANAMETRICS | | | |
| | | FREQ.: 2.25 MHz | | ANGLE: 70° | | SIZE: 12.7 mm (0.500 in.) | |
| | | STYLE: SINGLE | | SHAPE: SQUARE | | EQUIPMENT No.: | |
| | | MAKE: | | FREQ.: | | ANGLE: | |
| | | SIZE: | | STYLE: | | SHAPE: | |
| | | EQUIPMENT No.: | | REFERENCE BLOCKS | | | |
| | | MAKE: PANAMETRICS | | TYPE: IIW | | | |
| | | MATERIAL: CARBON STEEL | | EQUIPMENT No.: | | | |
| SENSITIVITY: 40%FSH & 64db | | TRANSFER VALUE: | | | | | |

ADDITIONAL INFORMATION - SEE ATTACHED: SKETCH(ES) SUPPLEMENTARY SHEET(S) VIDEO

SIGNATURES

CERTIFICATION LEVEL DATE M D Y

INSPECTOR S. Dyer

SUPERVISOR

AUTHORIZED INSPECTOR

CUSTOMER REPRESENTATIVE

| | | | | |
|------|----|----|----|----|
| ASNT | II | 10 | 30 | 08 |
| | | | | |
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