

ULTRASONIC INSPECTION REPORT							
CUSTOMER: S.W. Cole					DATE OF INSPECTION	M D Y O9   16   08	
ATTENTION:				REPORT No.	QAL-08-1938		
PROJECT: Marriott, Portland ME.				PAGE 1	OF 1		
COMPONENT INSPECTED: Moment conections				JOB No.			
AREA OF INTEREST:				P.O. No. 06-0726.2			
COMPONENT LOCATION: 4th floor					INSTRUMENT		
CUSTOMER WORK ORDER No:	PART No.:			MAKE: PANAMETRICS			
MATERIAL: CARBON STEEL	HEAT No.:			MODEL: LTC			
COMPONENT							
SURFACE CONDITION:  EXAMINATION DATA					EQUIPMENT NO.: 34403 MATERIAL		
Project				THICKNESS: SCREEN			
Code/Spec AWS D1.1		U.T.			RANGE:	Soundclear 40	
Procedure No.  RESULTS: ACCEPTABLE	INDICATIONS:	Technique None	0.		COUPLANT: Soundclear 40  TRANSDUCERS		
REMARKS:					MAKE: PANAMETRICS		
12 moments. 2 welds per moment, top and bottom flange. 24 total welds tested. All Conections on the roof line (5th erected level of steel).					FREQ.: 2.25 MHz ANGLE: 0°		
Conection locations at:					mm (0.500 in.)		
W26 East				STYLE: SINGLE	SHAPE: ROUND		
W27 East					EQUIPMENT No.: 29080		
W27 West W28 East					MAKE: PANAMETRICS		
W28 West W29 West				FREQ.: 2.25 M	Hz ANGLE: 70°		
N26 East					SIZE: .625'	•	
N27 East					STYLE: Single	SHAPE: SQUARE	
N27 West N28 East					EQUIPMENT No.: 624456		
N28 West N29 West					MAKE:		
No reportable indications found.				FREQ.:	ANGLE:		
					SIZE:		
///No More Notes///					STYLE:	SHAPE:	
					EQUIPMENT No.:		
					REFE	RENCE BLOCKS	
EAA DEDAID OTATION AND DED DYED AND					MAKE: PAN	AMETRICS	
FAA REPAIR STATION NUMBER RX5R187N METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE				TYPE: IIW Type 2			
				MATERIAL: C	ARBON STEEL		
ADDITIONAL INFORMATION - SEE ATTACHED: SKETCH(ES) SUPPLEMENTARY SHEET(S) VIDEO  CICALATUDE C				EQUIPMENT No.: 90517			
SIGNATURES			LEVEL	DATE M D Y	SENSITIVITY: 3/64		
INSPECTOR Edward J. Lesniak III	M	ASNT	11	9   16   08			
SUPERVISOR		1	ļ 				
AUTHORIZED INSPECTOR		<b>_</b>					
CUSTOMER REPRESENTATIVE		<u> </u>			TRANSFER VAL	UE:	