

Quality Assurance Labs Inc.

NON-DESTRUCTIVE TESTING AND INSPECTION SERVICES

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INSPECTION REPORT

CUSTOMER: S. W. COLE ENG.		PAGE 1 OF 1	
ADDRESS: GRAY, ME.			
ATTENTION: ROGER DOMINGO			
COPIES:			
PROJECT: RESIDENCE INN BY MARRIOTT - PORTLAND, MAINE			
OWNER: MARRIOTT			
CONTRACTOR: LEDGEWOOD CONSTRUCTION			
JOB No.: 06-0726.2	REPORT No.: QAL-08-1634	P. O. NUMBER:	DATE(S) INSPECTED: 08-12-08

REMARKS

>>>>> SITE VISIT TO PERFORM VISUAL INSPECTION OF STRUCTURAL STEEL CONNECTIONS : ZONE# 3 TO INCLUDE LEVELS 4 & 5. GRID LINES A - D, G - L, I - IV, 1 - 5.

> LEVEL (4) :

- A) FLOOR PLANK TO SUPPORT GIRDERS SHOWS (7) LOCATIONS NOT WELDED.
- B) COLUMN TO GIRDER HIGH STRENGTH BOLTED CONNECTIONS COMPLETE.
- C) COLUMN TO COLUMN WELDED SPLICE CONNECTIONS REVEAL SEVERAL LOCATIONS REJECTED FOR D1.1 REQUIREMENTS FOR WELD PROFILES. IE: UNDERFILL, COLDLAPS, END FILL PROFILES FOR GRADUAL TRANSITIONS.

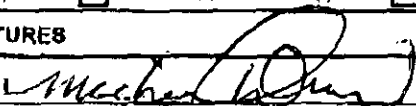
> LEVEL (5) :

- A) FLOOR PLANK TO SUPPORT GIRDERS SHOWS (9) LOCATIONS NOT WELDED.
- B) SEVERAL LOCATIONS REVEAL MISSING AND UN-TORQUED A325 T/C BOLTED COLUMN TO GIRDER CONNECTIONS.

COMPLETED ITEMS COMPLY WITH SITE DRAWINGS AND AWS D1.1 REQUIREMENTS FOR VISUAL ACCEPTANCE. HOWEVER, A REMINDER TO ALL WELDERS, SLAG MUST BE REMOVED FROM ALL WELDS AND POST CLEANING PER AWS D 1.1 SEC. 5.30. NO EXCEPTIONS!

END ITEMS ///

FAA REPAIR STATION NUMBER RX5R187N
METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE

ADDITIONAL INFORMATION - SEE ATTACHED:				<input type="checkbox"/> SKETCH(ES)	<input type="checkbox"/> SUPPLEMENTARY SHEET(S)	<input type="checkbox"/> NDT REPORTS	<input type="checkbox"/> VIDEO
SIGNATURES				CERTIFICATION		DATE	
				LEVEL	M	D	Y
INSPECTOR MICHAEL DREW CWI # 9905021L 				ASNT	II	08	12 08
SUPERVISOR							