RESURGAM, CITY OF PORTLAND, MAINE
Reviewed for Code Compliance
Inspections Division
Approved with Conditions
Date: 10/29/14

Door Slab Trimming

Maximum height and width trims for standard doors.

MAXIMUM EDGE AND END TRIMS

Door Slab	A Top Rail	B Bottom Rail	C Hinge Stile	D Lock Stile
Classic-Craft	1-1/4"	1-1/4"	1/8"*	1/8"*
Fiber-Classic	1/4"	1/4"	1/8"	1/8"
Smooth-Star	1/4"	1/4"	1/8"	1/8"
Steel	1/4"	1/4"	1/16"	1/16"

*inspect corners to verify available hardwood thickness before trimming.

90 minute fire door

NOTES:

1. 90-minute positive pressure fire doors cannot be width- trimmed.
2. Fiber-Classic and Smooth Star 20-minute positive pressure fire doors can only be trimmed from the bottom of the door. This machining can only be completed by certified door machine shops.
3. Trimming the bottom rail may prevent the kerf door bottom from fitting properly. A replacement staple-on door bottom may need to be used.
4. For resizing beyond maximum trimming, see Shop 3 - Door Slab Resizing.

Trim Slab to Width

Set planer cutting depth.

Plane edges of slab.

Sand smooth if required.

Paint with primer if required to match original finish.

Trim Slab to Height

Measure and mark door slab.

Cut along line with saw, using carbide-tipped blade.

Touch up edges with a rasp or sandpaper.